

CAST-X 1000 Circulation Heater

With optional built-in controls, CAST-X 1000 is a straightforward solution, perfect for OEMs and end users.



Designed and manufactured by Cast Aluminum Solutions (CAS), CAST-X Circulation Heaters are engineered using the latest thermal modeling and finite element analysis technology. CAST-X heaters feature low-watt-density heating elements cast into aluminum bodies which also contain the helical-coiled stainless steel flowpath tubes.

The media is sequestered in these tubes, never touching the heating elements: a critical safety benefit, especially when heating explosive or sensitive media. All CAST-X units are capable of heating liquids and gases alike.

CAST-X heaters are self-draining, for safety and cleanliness. With compact, non-welded bodies, plus NEMA & ATEX enclosures, CAST-X units are small-footprint, high-output heaters that meet the needs of high-purity processes, flammable operations, and your most critical heating applications.

APPLICATIONS:

- Engine Pre-Heating
- Solvent Heating
- Hydrogen Peroxide Vaporization
- Commercial Foodservice Machines
- Air, Co₂ and Nitrogen Heating
- Coating & Resin Heating
- Steam Generation



SPECIFICATIONS:

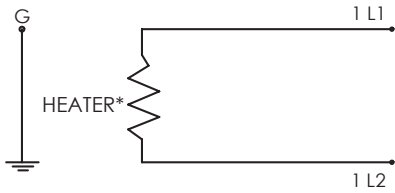
- Power:
 - 700 W Total to 3 kW Total
 - Voltage Range: 120 - 480 V
 - Max Line Current: 15 A
- Tubing:
 - .313" OD (5/16") (7.9 mm)
 - .020" Wall (1.7 mm)
 - Overall Process Tube Length: 137" (3480 mm)
 - 316L Stainless Steel (standard)
 - Inconel (optional upgrade)
 - Passivated or Electro-Polished (optional upgrades)
- Max Pressure: 2100 psi (144 bar)
- Enclosures:
 - NEMA 1 (general-purpose/dust-proof)
 - NEMA 4 (moisture-resistant)
- Max Working Temperatures:
 - No Enclosure: 662°F (350°C)
 - NEMA 1 (dust-proof/general-purpose): 608°F (320°C) with thermostat: 250°F (121°C)
 - NEMA 4 (moisture-resistant): 482°F (250°C) with thermostat: 250°F (121°C)

Published temperatures are for housing at 12 o'clock position; higher temps may be possible at 6 o'clock position. See factory for details.

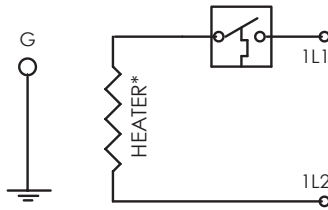
- Sensors:
 - K or J Type Thermocouples Standard
 - Snap-Action High-Limit Thermostat
 - Process and High-Limit Thermocouples
- Available Accessories:
 - Insulating Jacket
 - Compression Fittings

FEATURES & BENEFITS:

- SS 316L Fluid Path is Separate from Heating Elements (allows safe heating of sensitive materials and prevents contamination)
- Compact Footprint Saves Space in Equipment
- Self-Draining, Low-Maintenance Design
- Available With Thermostat, to Simplify Control Wiring
- Robust Cast-In Construction Insures Long Heater Life
- Minimal Leak Potential Due to Non-Welded Design
- Wide Application Compatibility (including high pressure)



SINGLE PHASE CIRCUIT



SINGLE PHASE CIRCUIT WITH SWITCH

CAST-X 1000 Available Circuit Types

The CAST-X 1000 is manufactured with a single heating element, and is offered with or without a thermostat.

Refer to I&M Manual for further details on wiring of snap-action switches and thermostats (if applicable).



NO ENCLOSURE OPTION



NEMA 1 ENCLOSURE WITH THERMOSTAT



NEMA 4 ENCLOSURE, WITH THERMOSTAT INSIDE ENCLOSURE

Need Help with Part Numbers or Engineering Calculations?

One of the key advantages of working with CAS is the accessibility of our team and ability to offer assistance. The CAS Team is ready and available to help you work through part number configurations, provide engineering advice, and ensure customers purchase the heater most appropriate for their particular application.

CAS Engineers are accustomed to working closely with customers to generate accurate calculations and models. We have a range of powerful tools at our disposal, including Finite Element Analysis (FEA) software, 3-D CAD applications, and infra-red thermal testing.

Our mission is developing solutions, from concept to reality. So feel free to contact the CAS Team directly:



Main Tel: 630-879-2696
 Toll-Free: 888-367-3992
 Sales@CastAluminumSolutions.com
 www.CastAluminumSolutions.com